

5/10

W/O SPLIT

DART AEROSPACE LTD		Work Order:	22556B
Description: Cam Lock Shaft		Part Number:	D3393-3
Dwg: D3393 Rev. A page 3		Qty:	118 48
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MC	Turn as per Folio FA509 and Dwg D3393 Material: AISI 303 SS Rod Ø0.375 (M303R0.375) Identify for D3393-3			
3	QC2	Inspect parts as they come off the CNC machine			
4	MV	Machine D3393-3 as per Folio FA509 and Dwg D3393 Identify as D3393-3			
5	QC2	Inspect parts as they come off the CNC machine			
6	QC8	Second check			
7	MV	Deburr			
8	QC5	Inspect work to Step 7			
9	ST	Identify and Stock			
10	AC	Cost / part 1.27			
11	DC	Close W/O 1.60 Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	05.02.18	New issue	KJ/JLM	

RELEASED

NOTE

Work Order:	22556.
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Part Number:	D3393-3
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Inspection Dwg: D3393 Rev: A

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FIRST ARTICLE INSPECTION CHECKLIST

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Prototype

